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## Sand & Gravel, Inc.

28955 W Rte 173, Antioch, IL 60002

Doing business in Wisconsin as Wilmot Ready-Mix & Westosha Airport

**Ready-Mixed Concrete • Aggregates • Excavating • Septics • Building Materials**

### Chipping out Ready Mix Barrels / Safety Procedures

- 1.) You must notify the truck shop that you're chipping out your mixer, because they will be responsible for taking off your mixer's hatch and turning the master switch to the "Off" position (if applicable). (Waukegan plant will be responsible for maintaining their own trucks).
- 2.) Identify all power sources.
- 3.) Notify all employees affected by your work that lockout procedures are in effect and hearing protection is required for those employees working in the area.
- 4.) Empty mixing drum of all loose materials and park in a safe area.
- 5.) Position drum hatch where convenient for work to be preformed.
- 6.) Place drum control lever in neutral position so drum remains stationary.
- 7.) Remove key from ignition and employee who is working inside the drum must keep the key in his/her pocket.
- 8.) Roll up cab windows and lock doors.
- 9.) Place sign reading, "**Danger Man Working**" on the outside of both doors. "**Do Not Start Mixer or Rotate Drum**".
- 10.) Double check to make sure the master switch is in the "Off" position and locked and tagged out.
- 11.) Open hatch and secure drum in position to prevent movement using wedge assembly or strap the barrel using a ratchet strap.
- 12.) Place wedges in rollers or strap down barrel to prevent drum from turning.
- 13.) Double check shutdown procedure.

**\*PAPR Respirator with HEPA filter is required to be worn at all times while working inside the mixer – chipping.\***

#### Required Safety Equipment:

Door Magnets

Padlock / key

Lockout Hasp

Pneumatic Chipper

Roller Wedges

Hard Hat with PAPR respirator

Steel-Toe boots

Dual hearing protection (ear muffs & ear plugs)

Pants

**\*The mixer lockout / tag-out box are in Dan McMillan's office. Employees will be required to sign in and out when taking keys from the box.\***

\*\*\*\*\*All Electrical devices must be plugged into a GFCI outlet. \*\*\*\*\*

