



New Task Training Form Report
30 CFR Part 46

Task: The Operation of a Chain Saw

Objectives: Employee will demonstrate safe operating procedures for operating a chain saw as well as to correctly understand the safety procedures for operating this equipment.

Training Material: **Company Designated Training Person**

A.) Training Methods: **The Trainer should discuss with the Trainee the following:**

Safety Section:

- *Safety Decals: (Trainer) Explain to the trainee what the safety decals on the equipment mean.
- *Proper Stance for cutting: (Trainer) Demonstrate the proper stance for cutting a log that is on the ground, and a log that is still up-right
- *Before Starting Engine: (Trainer) Show & Explain how to do a full inspection of the chain saw
- *Proper Clothing: (Trainer) Explain the proper clothing that will be worn will cutting any material with a chain saw
- *Chain Sharpening: (Trainer) Demonstrate how to sharpen a dull chain blade
- *Lubricant & Blade: (Trainer) Explain how a dull blade can be unsafe, as well as how the lubricant needs to always be filled

- * Safety Stop Bar: (Trainer) Explain how the stop bar completely stops the blade from rotating, and should be applied when not cutting since this will prevent from accident contact with the rotating blade.
- *Chain Tightening: (Trainer) Explain & Demonstrate how to tighten the chain to a desirable tension, as well as the safety problems of a loose chain while cutting.
- *Safe Footing away from Tripping Hazards: Explain while cutting it is imparitive to keep awareness to your footing since you can easily trip over the object that just got cut with a running chain saw.

B.) Discuss / Demonstrate: Discuss / demonstrate the following job responsibilities and the hazards associated with operation.

1.) Pre-Operational Checks

- | | |
|--|--|
| <input type="checkbox"/> Cutting Bar oil level - check | <input type="checkbox"/> Safety Stop Bar - Check to make sure it engages |
| <input type="checkbox"/> Fuel - Check | <input type="checkbox"/> Clothing - Proper attire for the job |
| <input type="checkbox"/> Chain Tension - Check | <input type="checkbox"/> Ear Protection - Need to have |
| <input type="checkbox"/> Chain Sharpness - Check | <input type="checkbox"/> Face Shield - Need to have |
| <input type="checkbox"/> Spark Plug - Check | <input type="checkbox"/> Tools - To sharpen and tighten the chain - Need to have |
| <input type="checkbox"/> Bar Track - Inspect | |

2.) Proper starting and operational techniques

- Before starting; make sure to know how to make adjustments to the chain
- Know how to work the choke selection
- Positioning of the saw to cut
- Proper fuel type
- Proper chain oil type
- Spark Plug is in good order
- The saw is started on the ground and not while being held in your hand

3.) Operation of the machine

The designated company trainer will observe the trainee as he/she starts the chain saw, and cuts an already chosen piece of wood or tree. The trainee must show correct foot positioning, as well as body positioning. All correct clothing must be worn.

If the trainee fails to show proper operating procedures, the trainer will go back over the information for the failed procedure. Once covered material is covered the trainer will re-observe the trainee perform the task again until the trainer is satisfied that the trainee has the proper skills to perform tasks with this piece of equipment.

C.) The remainder of the task training will be accomplished through the employee (trainee) practicing the operational steps while being closely observed by a competent trainer while performing the task. When the competent person states that the newly-assigned employee has demonstrated proficiency in performing the task safely, the task training will be considered completed. Once completed; the signatures of both employees is required below.

Completed (Print Name)
Date: _____ **Trainee:** _____

Completed (Print Name)
Date: _____ **Competent**
Person: _____

Duration of Training: _____

Company Name: Thelen Sand & Gravel, Inc.

Mine ID#:	11-01228	47-03434	11-03221
&	&	&	&
Location: (circle one)	Antioch Pit	Lange Road Pit	Peterson Pit

Trainee (signature): _____

(I certify that the above training has been completed)

Competent Person (Signature): _____
(Signature of person responsible for health and safety training)

****False certification is punishable under section 110 (a) and (f) of the Federal Mine Safety and Health Act****