

2.) Proper starting and operational techniques

- Before starting; make sure to know how to make adjustments to the regulators
- Know how to work the two gases
- Positioning of the torch to cut material
- Proper fuel ratio for the cutting size
- Proper oxygen ratio for the cutting size
- Tip selection for the proper cutting size
- Proper shut off & bleeding off of the hose lines, when shutting down

3.) Operation of the machine

The designated company trainer will observe the trainee as he/she starts the torch, and cuts a pre-determined piece of steel, and makes sure that all proper clothing is worn, and make sure that if any questions arise that the trainee goes to the msds for checking of any other hazards.

If the trainee fails to show proper operating procedures, the trainer will go back over the information for the failed procedure. Once covered material is covered the trainer will re-observe the trainee perform the task again until the trainer is satisfied that the trainee has the proper skills to perform tasks with this piece of equipment.

C.) The remainder of the task training will be accomplished through the employee (trainee) practicing the operational steps while being closely observed by a competent trainer while performing the task. When the competent person states that the newly-assigned employee has demonstrated proficiency in performing the task safely, the task training will be considered completed. Once completed; the signatures of both employees is required below.

Completed (Print Name)
Date: _____ **Trainee:** _____

Completed (Print Name)
Date: _____ **Competent**
Person: _____

Duration of Training: _____

Company Name: Thelen Sand & Gravel, Inc.

Mine ID#:	11-01228	47-03434	11-03221
&	&	&	&
Location: (circle one)	Antioch Pit	Lange Road Pit	Peterson Pit

Trainee (signature): _____

(I certify that the above training has been completed)

Competent Person (Signature): _____
(Signature of person responsible for health and safety training)

****False certification is punishable under section 110 (a) and (f) of the Federal Mine Safety and Health Act****